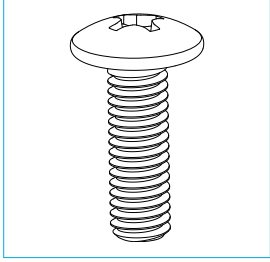




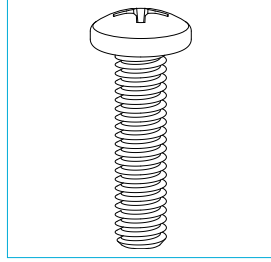
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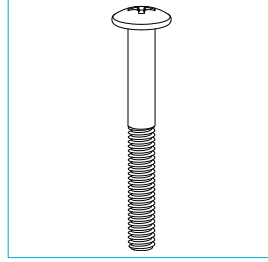
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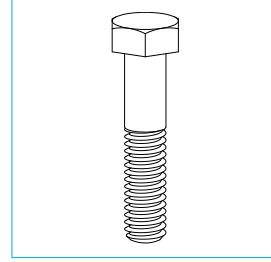
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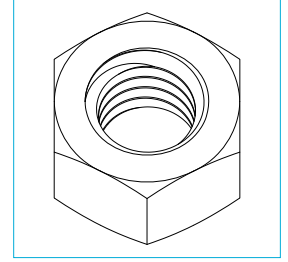
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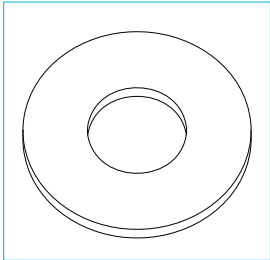
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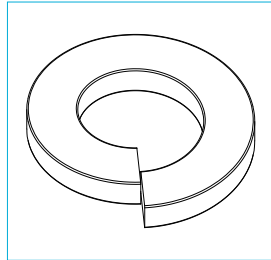
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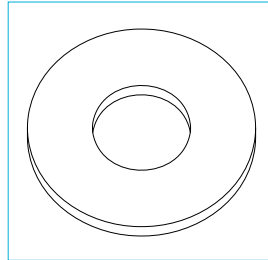
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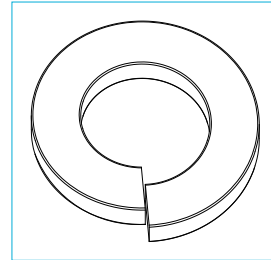
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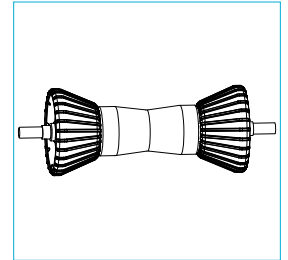
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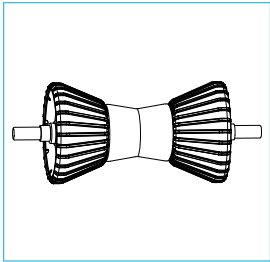
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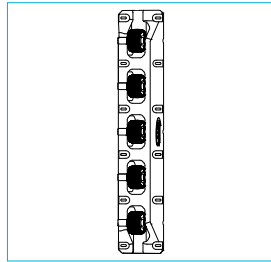
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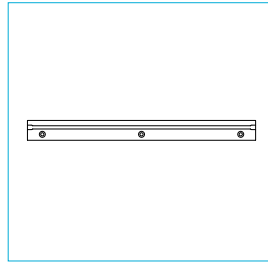
BPKIT1 (no clip)



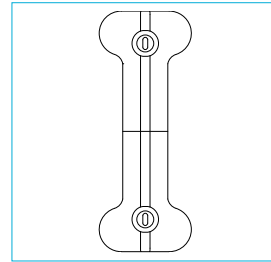
BPKIT2 (no clip)



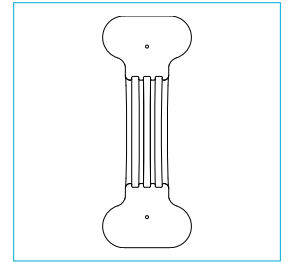
Bunk w/ Rollers



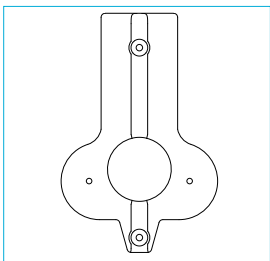
S20815



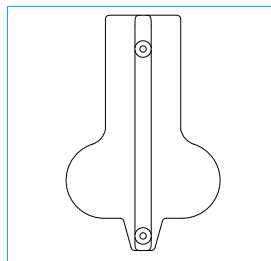
S20817



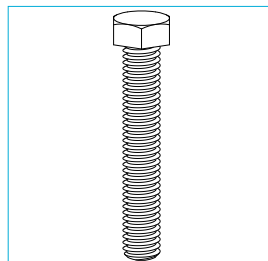
S20818



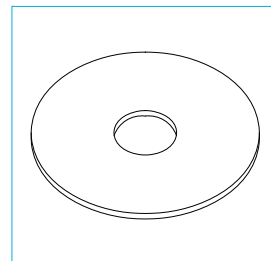
S20825



S20826



SP1347800



SP1835400

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S20818 place under and into opening on end of BP208120ENT (Entry). Line up same opening on BP208120EXT (Extension) (Fig.1), slightly lift up and place S20818 into opening (Fig.2).

Fig.1

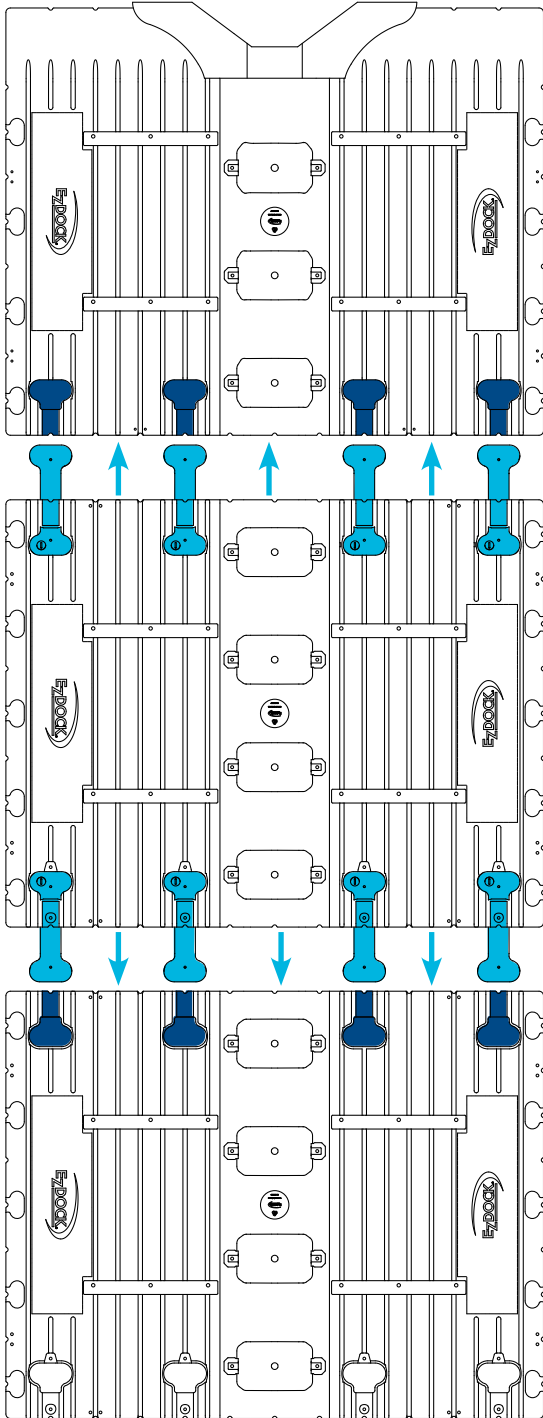
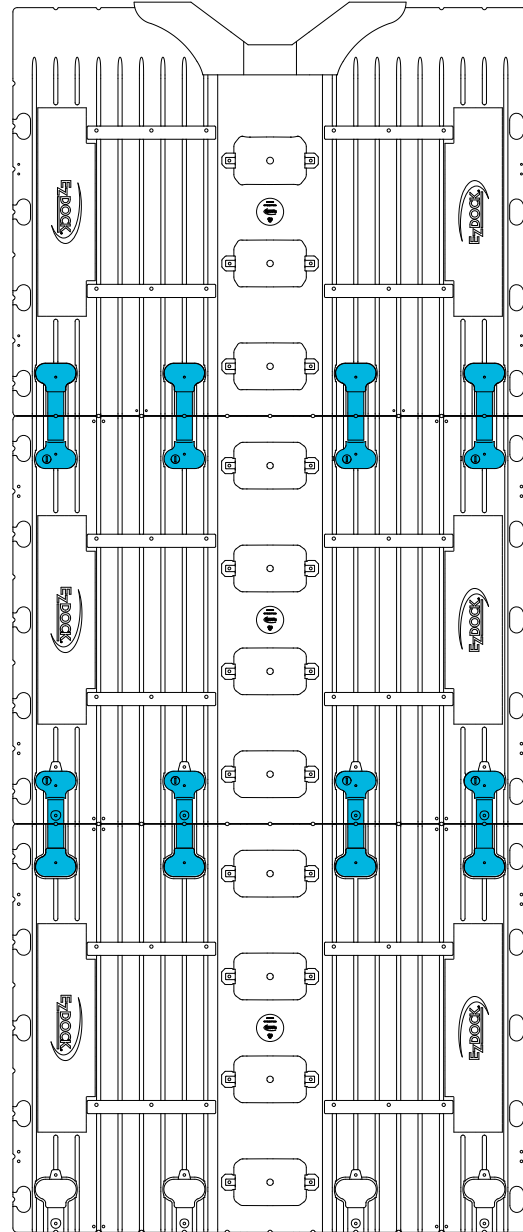
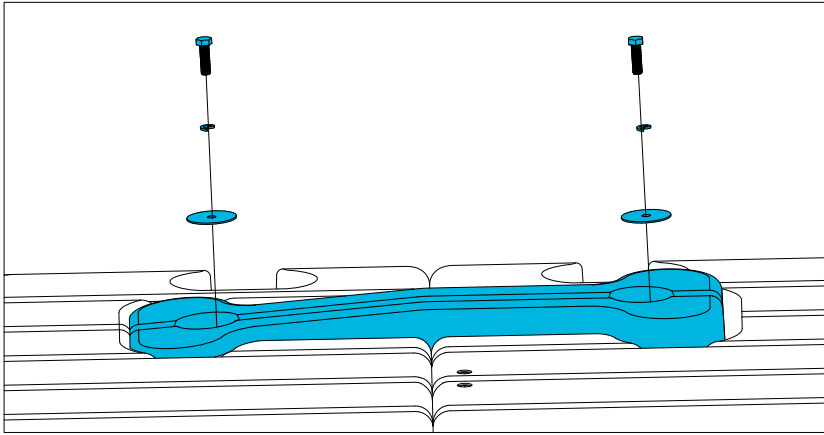


Fig.2



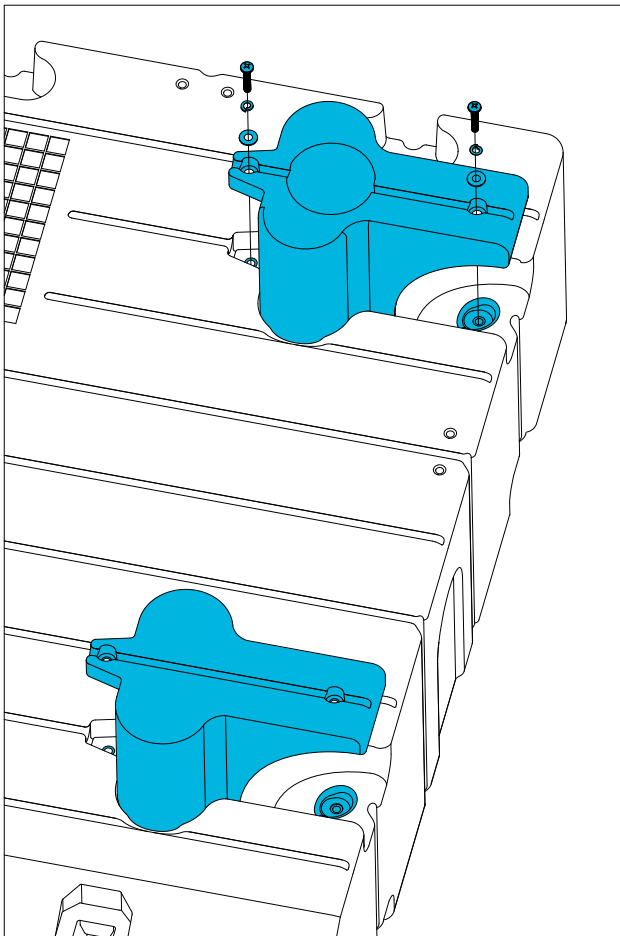
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Fig.3



Place S20817 on top (Fig.3), use 104015- Bolt 5/16-18 x1-1/2", SP1835400 washer, and 117004 lock washer, tighten hardware together at 10 ft.lbs. of torque using 1/2" socket with long extension (4 places).

Fig.4



Insert S20825 and S20826 use hardware 80514SS- Bolt 5/16-18 1-1/4, 117003, and 117004 on pointed end of part. Use hardware 80528SS- Bolt 5/16-18 2-3/4, 117003, and 117004 in the opposite hole (Fig.4).

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Installing clips and rollers. Install S20821 in the 2 space across from each other using 80510SS Bolt 5/16-18 x 1" in each area that a roller will go (Fig.5). Fig.6 shows rollers going into place and (Fig.7) all rollers in place.

Fig.5

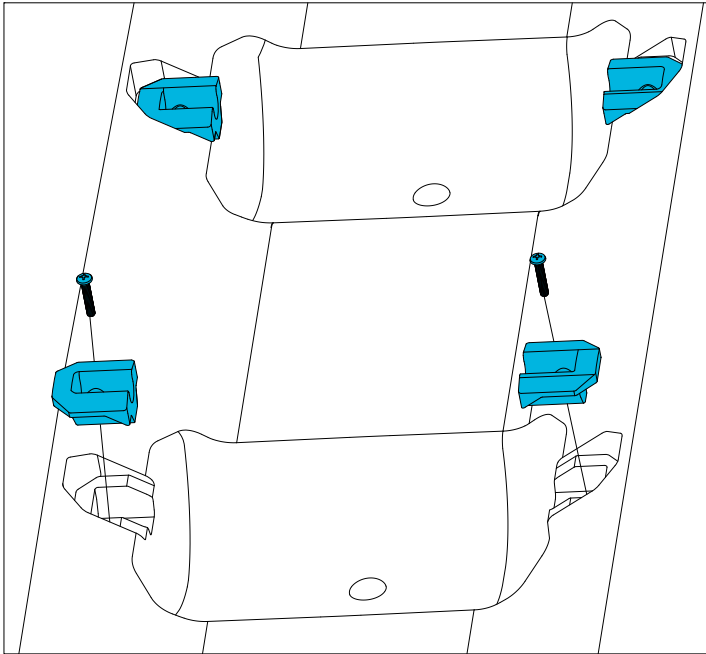


Fig.6

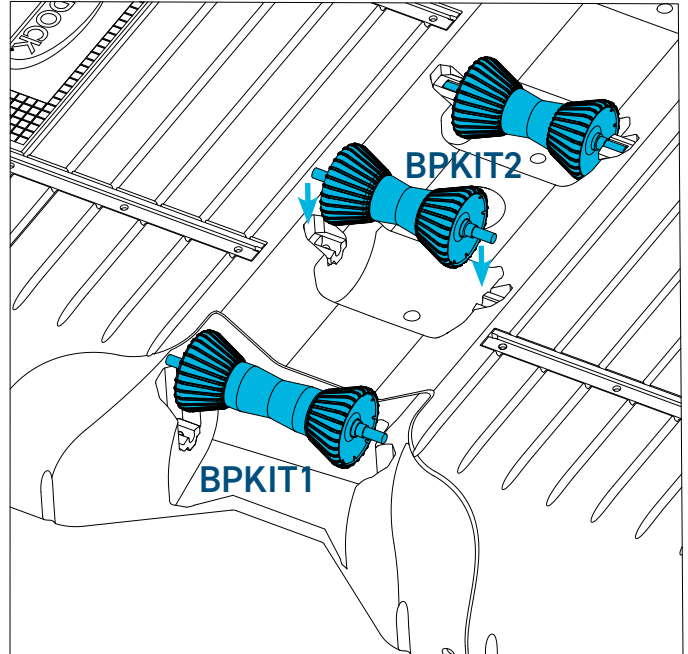
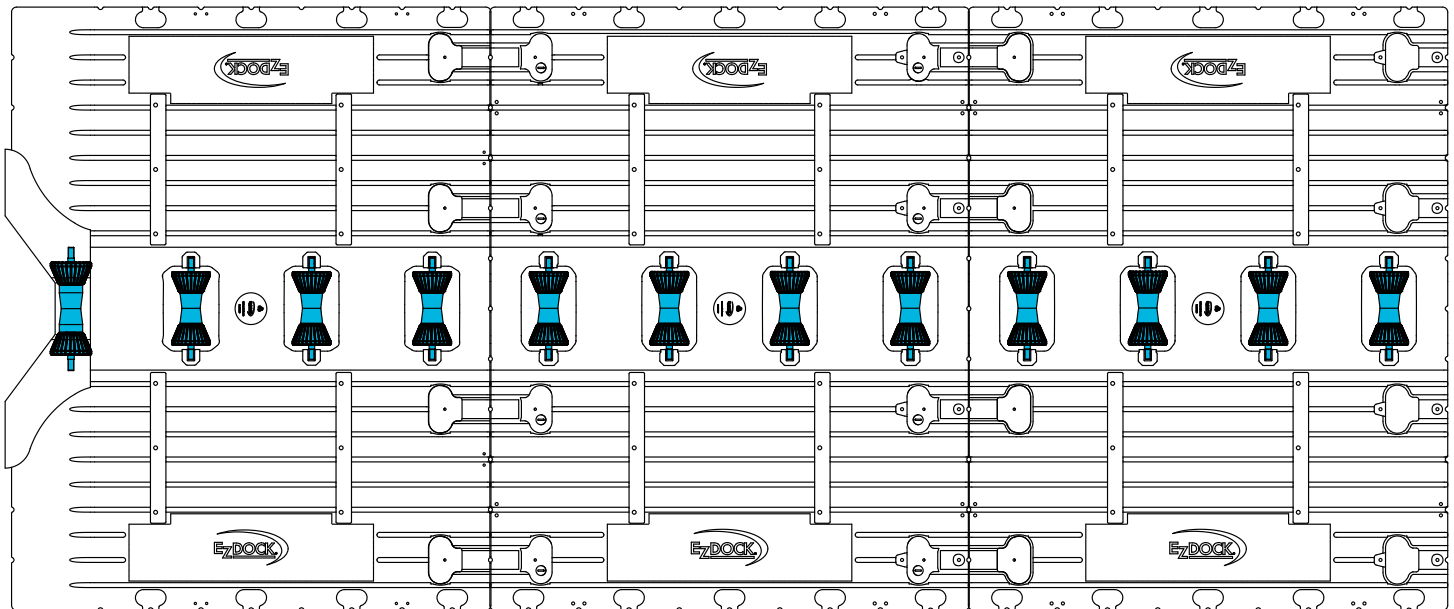


Fig.7



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Bunks: slide (2) SP1845800 Bolt 3/8-16 x 2-1/4" down all (4) S20815 (aluminum rails) (Fig.8) at desired location per boat to locate each S20816 (Fig.9 & Fig.10).

Fig.8

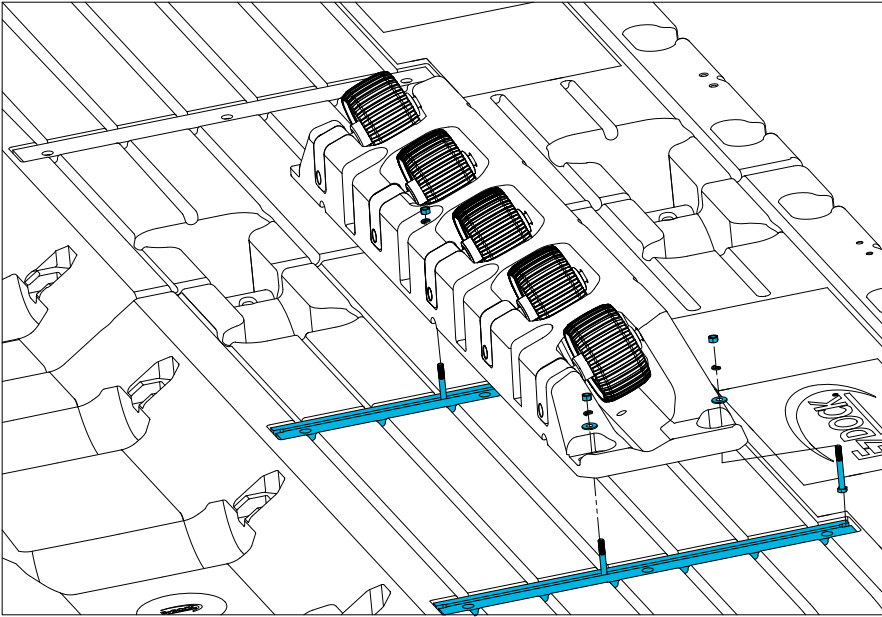


Fig.9 - MAX WIDTH

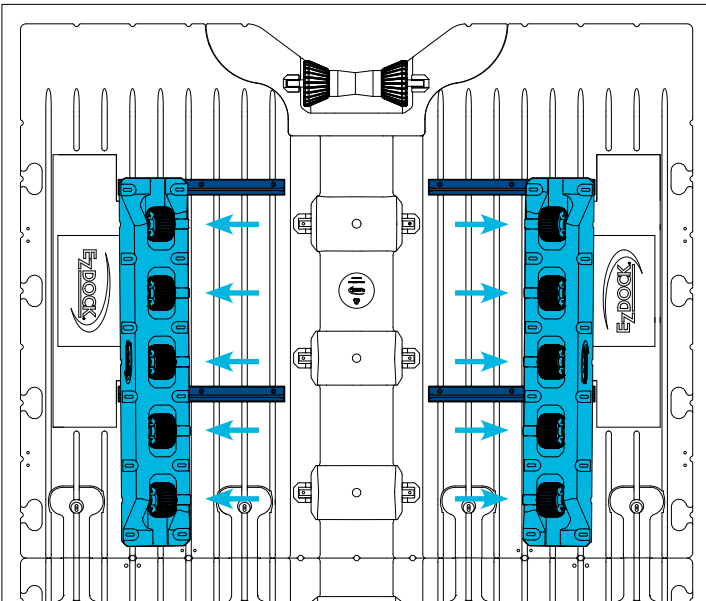


Fig.10 - MIN WIDTH

